

**BS EN ISO 9001:2015  
and National Highways Sector Scheme 20 Schedule**

**Jamestown Manufacturing Ltd**

Lea Road, Portarlington, Co Laois, R32 HR67, Ireland

<b>Execution Class</b>	up to EXC 4 according to BS EN 1090-2:2008+A1:2011
<b>Welding Process(es)</b>	121 – submerged arc welding with solid wire electrode (partly mechanized) 123 – submerged arc welding with multiple wire electrodes 135 – MAG welding with solid wire electrode 783 – Drawn Arc Stud Welding with ceramic ferrule
<b>Base Material(s)</b>	S355K2 according to BS EN 10025-2 S355K2W according to BS EN 10025-5 S460NL according to BS EN 10025-3 S460ML according to BS EN 10025-4
<b>Responsible Welding Coordinator</b>	Gerry McCarthy – IWE (up to and including EXC 4)
<b>Alternate</b>	Niall Fortune – BCSA RWC route (up to and including EXC 2) Mark Morris – competence assessed by SCCS approved course (up to and including EXC 2)
<b>Responsible Bolting Coordinator</b>	Richard Wigglesworth

Certificate number: **20 – 142**  
Initial registration: **June 2016**  
Latest issue: **06 August 2018**  
Expiry date: **05 August 2021**

To confirm the validity of this certificate, please click on the following link [www.steelcertification.co.uk](http://www.steelcertification.co.uk)



**Chairman:**  
Dr S Pike  
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**Scheme Manager:**  
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