



**Steel Construction Certification Scheme Limited**

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## **Welding Certificate**

### **2273 – CPR – 0046 – WC**

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:

This Welding Certificate is an

annex to the EC-Certificate of the Factory Production Control (FPC) 2273 – CPR – 0046.

This Welding Certificate is only valid in conjunction with the aforementioned EC-Certificate in the scope of the Construction Products Regulation or CPR.

<b>Manufacturer</b>	<b>Jamestown Manufacturing Ltd</b>
<b>Facilities of the Manufacturer</b>	Lea Road, Portarlington, Co Laois, R32 HR67, Ireland
<b>Standard</b>	<b>BS EN 1090-2: 2008 + A1:2011</b>
<b>Execution Class</b>	up to EXC 4 according to BS EN 1090-2:2008+A1:2011
<b>Welding Process(es)</b>	121 – submerged arc welding with solid wire electrode (partly mechanized) 123 – submerged arc welding with multiple wire electrodes 135 – MAG welding with solid wire electrode 783 – Drawn Arc Stud Welding with ceramic ferrule
<b>Base Material(s)</b>	S355K2 according to BS EN 10025-2 S355K2W according to BS EN 10025-5 S460NL according to BS EN 10025-3 S460ML according to BS EN 10025-4
<b>Responsible Welding Coordinator</b>	Gerry McCarthy - IWE (up to and including EXC 4)
<b>Alternate</b>	Niall Fortune - BCSA RWC route (up to and including EXC 2) Mark Morris – competence assessed by SCCS approved course (up to and including EXC 2)
<b>Attestation</b>	This certificate attests that all procedures for the execution and surveillance of welding works (in connection with <b>BS EN 1090-1:2009+A1:2011</b> ) are implemented.
<b>Date of first issue</b>	<b>May 2013</b>
<b>Date of this issue</b>	<b>06 August 2018</b>
<b>Date of expiry</b>	<b>30 April 2019</b>
<b>Validity Period</b>	This certificate remains valid as long as the conditions laid down in the harmonised standard in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

This certificate will remain current subject to the company maintaining its system to the required standard. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant standards requirements may be obtained by consulting Steel Construction Certification Scheme Ltd.

To confirm the validity of this certificate, please click on the following link [www.steelcertification.co.uk](http://www.steelcertification.co.uk)

**Chairman:**  
Dr S Pike  
MIMMM C.Eng

**Scheme Manager:**  
SL Blackman  
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