

## **WELDING CERTIFICATE**

## 0050 - CPR - 0918

In compliance with EN 1090-1:2009+A1:2011, Table B.1, the following has been stated:

This Welding Certificate is an annex to the Certificate of Conformity of Factory Production Control (FPC) 0050-CPR-0918. This Welding Certificate is only valid in conjunction with the aforementioned Certificate in the scope of the Construction Products Regulation (CPR).

Manufacturer	Jamestown Manufacturing Ltd
Address	
Address	Lea Road
	Portarlington
	Co. Laois
	R32HR67
Standard	EN1090-1:2009+A1:2011
Execution Class	EXC 4
Welding Process(es)	121 submerged Arc Welding with solid wire
	electrode
	123 submerged Arc Welding with multiple
	wire electrodes
	MAG 135
	100 100
	783 Drawn Arc stud welding with ceramic
	ferrule
Base Material (s)	
Dase Material (S)	S355K2
	S355K2W
	S460NL
	S460ML
Responsible Welding	Up to Exec Class 2: Mark Morris
Coordinators	Niall Fortune
	Up to Exec Class 4: Gerry McCarthy

This certificate attests that all provisions concerning the execution and surveillance of welding works are implemented.

This certificate was first issued on 15/04/2019 and remains valid as long as the conditions laid down in the harmonised technical specification in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

**File no:** 1.144.150

Approval Date: 15/04/2019 Last amended Date: 24/04/2020

**Expiry Date:** 14/04/2021

Signed:

Seán Balfe – Director of Sustainability & the Built Environment

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