

# Welding Quality Management System

## Schedule

### Jamestown Manufacturing Ltd

Lea Road, Portarlinton, Co Laois, R32 HR67, Ireland

<b>Product Standards</b>	EN1090-2:2018, ISO 3834-2:2005, BS 5950-1:2000, Eurocode 1991, Eurocode 1993, and client specifications as applicable.
<b>Welding and Inspection Standards</b>	ISO 15614-1:2017 + A1:2019, ISO 5817:2014, BS EN ISO 9606- 1:2017, ISO 9606-4:1999, EN1090-2:2018 and application standards as applicable.
<b>Welding Process(es)</b>	121 – submerged arc welding with solid wire electrode (partly mechanized) 123 – submerged arc welding with multiple wire electrodes 135 – MAG welding with solid wire electrode 136- - MAG welding with flux cored electrode 783 – Drawn Arc Stud Welding with ceramic ferrule
<b>Base Material(s)</b>	S355K2 according to BS EN 10025-2 S355K2W according to BS EN 10025-5 S460NL according to BS EN 10025-3 S460ML according to BS EN 10025-4
<b>Responsible Welding Coordinator</b>	Gerry McCarthy – IWE (up to and including EXC 4)
<b>Alternate</b>	Niall Fortune - BCSA RWC route (up to and including EXC 2) Mark Morris – competence assessed by SCCS approved course (up to and including EXC 2) Thomas Rose - competence assessed by SCCS approved course (up to and including EXC 2)

**Certificate number:** W 142

**Initial registration:** 12 May 2020

**Latest issue:** 12 May 2020

**Expiry date:** 11 May 2023

To confirm the validity of this certificate, please click on the link at [www.steelcertification.co.uk](http://www.steelcertification.co.uk)



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