

Welding Quality Management System

Schedule

Jamestown Manufacturing Ltd

Lea Road, Portarlington, Co Laois, R32 HR67, Ireland

Product Standards	EN1090-2:2018, ISO 3834-2:2005, BS 5950-1:2000, Eurocode 1991, Eurocode 1993, and client specifications as applicable.
Welding and Inspection Standards	ISO 15614-1:2017 + A1:2019, ISO 5817:2014, BS EN ISO 9606-1:2017, ISO 9606-4:1999, EN1090-2:2018 and application standards as applicable.
Welding Process(es)	121 – submerged arc welding with solid wire electrode (partly mechanized) 123 – submerged arc welding with multiple wire electrodes 135 – MAG welding with solid wire electrode 136 – MAG welding with flux cored electrode 783 – Drawn Arc Stud Welding with ceramic ferrule
Base Material(s)	S355K2 according to BS EN 10025-2 S355K2W according to BS EN 10025-5 S460NL according to BS EN 10025-3 S460ML according to BS EN 10025-4
Responsible Welding Coordinator	Gerry McCarthy – IWE (up to and including EXC 4)
Alternate	Mark Morris – competence assessed by SCCS approved course (up to and including EXC 3) Niall Fortune - BCSA RWC route (up to and including EXC 2) Colin Kavanagh - competence assessed by SCCS approved course (up to and including EXC 2) Aidan Clear - competence assessed by SCCS approved course (up to and including EXC 2) Filip Rusinko - competence assessed by SCCS approved course (up to and including EXC 2)

Certificate number: W 142

Initial registration: 12 May 2020

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To confirm the validity of this certificate, please click on the link at www.steelcertification.co.uk

Chairman:
Dr S Pike
MIMMM C.Eng



Director of Certification:
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