

**Steel Construction Certification Scheme Limited**

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## **Welding Certificate**

### **2273 – CPR – 0046 – WC**

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:

This Welding Certificate is an annex to the Certificate of the Factory Production Control (FPC) 2273 – CPR – 0046.

This Welding Certificate is only valid in conjunction with the aforementioned Certificate in the scope of the Regulation (UK) Statutory Instrument 2019 No 465 of the United Kingdom Parliament (The Construction Products (Amendment etc.) (EU Exit) Regulation 2019) and the Construction Products (Amendment etc.) (EU Exit) Regulations 2020

<b>Manufacturer</b>	<b>Jamestown Manufacturing Ltd</b>
<b>Facilities of the Manufacturer</b>	Lea Road, Portarlinton, Co Laois, R32 HR67, Ireland
<b>Standard</b>	BS EN 1090-2: 2018
<b>Execution Class</b>	up to EXC 4 according to BS EN 1090-2:2018
<b>Welding Process(es)</b>	121 – submerged arc welding with solid wire electrode (partly mechanized) 123 – submerged arc welding with multiple wire electrodes 135 – MAG welding with solid wire electrode 136 – MAG welding with flux cored electrode 783 – Drawn Arc Stud Welding with ceramic ferrule
<b>Base Material(s)</b>	S355K2 according to BS EN 10025-2 S355K2W according to BS EN 10025-5 S460NL according to BS EN 10025-3 S460ML according to BS EN 10025-4
<b>Responsible Welding Coordinator</b>	Gerry McCarthy - IWE (up to and including EXC 4)
<b>Alternate</b>	Mark Morris – competence assessed by SCCS approved course (up to and including EXC 3) Niall Fortune - BCSA RWC route (up to and including EXC 2) Colin Kavanagh - competence assessed by SCCS approved course (up to and including EXC 2) Aidan Clear - competence assessed by SCCS approved course (up to and including EXC 2) Filip Rusinko - competence assessed by SCCS approved course (up to and including EXC 2)
<b>Attestation</b>	This certificate attests that all procedures for the execution and surveillance of welding works in connection with BS EN 1090-1:2009+A1:2011 implemented.
<b>Date of first issue</b>	May 2013
<b>Date of this issue</b>	12 July 2022
<b>Date of expiry</b>	11 July 2025
<b>Validity Period</b>	This certificate will remain valid as long as neither the designated standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the approved factory production control certification body. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant UK designated standards requirements (see certificate of Factory Production Control) may be obtained by consulting Steel Construction Certification Scheme Ltd.

To confirm the validity of this certificate, please click on the link at [www.steelcertification.co.uk](http://www.steelcertification.co.uk)

**Chairman:**  
Dr S Pike  
MIMMM C.Eng

**Director of Certification:**  
SL Blackman  
Dip NEBOSH Env Dip NEBOSH CMIOASH ACQI